

Work Order ID 80035

80035

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Thursday, February 09, 2012 9:04:23 AM

Item ID: D4000-043

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Drain Fitting Assembly, Fwd

Start Date: 2/10/2012 Start Qty: 5.00

5 5
5 5

Cust Item ID:

Required Date: 3/2/2012 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 12-02-09 Tooling:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4000	A

100 Weld per dwg A/R Aluminum rod Batch: *119785* 0.00

100

Large Fab Memo 0.00

Large Fab,

112-03-08

5

φ

110 QC9- Inspect visual per QS1004- Fusion Welds 0.00

110

QC Memo 0.00

Quality Control

5

φ

BE 12/03/08

120 QC5- Inspect part completeness to step on W/O 0.00

120

QC Memo 0.00

Quality Control

Scrub

(B)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80035***80035***

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Revision ID:

Item Name: Drain Fitting Assembly, Fwd

Stop ***NS2***

Start Date: 2/10/2012 Start Qty: 5.00

5

Cust Item ID:

Required Date: 3/2/2012 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	--------------	---------------	---------------	------------------	----------------

130

Identify as per dwg & Stock Location: WMA

0.00

130

Packaging

Memo

0.00

Packaging

12-03-09 5 φ

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/03/0912-89

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 1

Work Order ID: 80035

Parent Item: D4000-043

Parent Item Name: Drain Fitting Assembly, Fwd

Start Date: 2/10/2012

Required Date: 3/2/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP rev A 10.01.20 new issue Prelim EC verified by:DD IPP rev B 10.05.13 ecn10-562
EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4000-3 Fuel Sump Drain Fitting		Manufactured	No			100	Each	4.0000	1	5		12.03.07	

Location	Loc Qty	Loc Code
WA013 380040	4	
76992	4	
380041 = 5	100	

D4003-3
Internal Drain Line, Fwd

Manufactured No

Each 0.0000

1

5

12.03.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

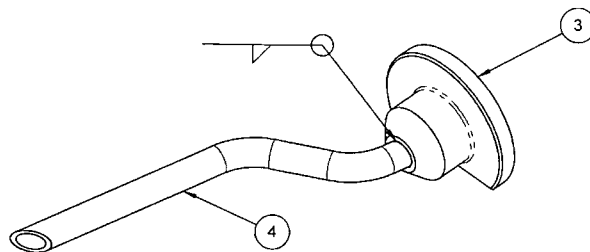
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

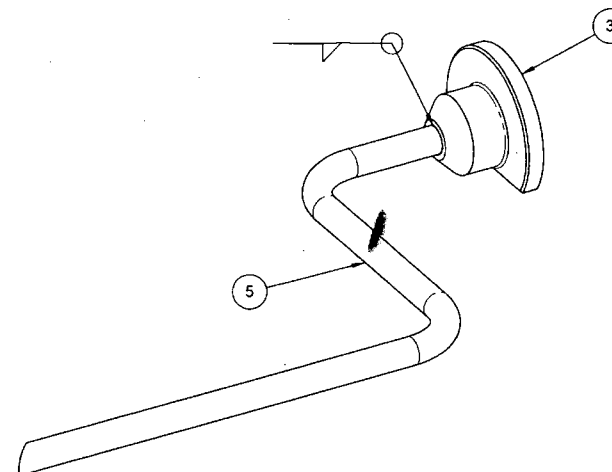
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NOTE: Date & initial all entries — — — — —

ITEM	QTY. -043	QTY. -045	P/N	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X		D4000-041	DRAIN FITTING ASSEMBLY, AFT	JCA-M47-1-06
2		X	D4000-043	DRAIN FITTING ASSEMBLY, FWD	JCA-M47-1-15
3	1	1	D4000-3	FUEL SUMP DRAIN FITTING	
4	1		D4003-1	INTERNAL DRAIN LINE, AFT	
5		1	D4003-3	INTERNAL DRAIN LINE, FWD	



D4000-041 DRAIN FITTING ASSEMBLY, AFT



D4000-043 DRAIN FITTING ASSEMBLY, FWD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4000-043/-045" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4000-043 - 0.04 lbs
D4000-045 - 0.05 lbs

80035
RELEASED
2010-05-05

A	NEW ISSUE		10.02.10
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.10		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D4000

REV. A
SHEET 1 OF 8

TITLE
FITTING

SCALE
NTS

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